Your End-To-End Weighing Solutions Partner

# SERVICE & CALIBRATION



Copyright 2024 © All Rights Reserved Design | Manufacture | Install | Maintain



## CONTENTS

1. Industrial

- 2. Laboratory
- 3. Process Weighing
- 4. Test Weights
- 5. Vehicle Weighing
- 6. CaliPro
- 7. Contact

## **Accreditations**

### UKAS

Calibration procedures are carried out under an ISO/ IEC 17025 quality system by a laboratory that has been audited and accredited by the United Kingdom Accreditation Service. Laboratory number 9617.

## ISO 9001

The MWS Quality Management System is audited by an external body to ensure processes are being followed and performance is managed. MWS generates calibration certificates from processes that are audited by external auditors.

## **UK Weighing Federation**

MWS is a member of the UK Weighing Federation. Our business and calibration processes are bound by the UKWF Codes of Practice that cover standards of practice, facilities that are fit for purpose, ethical business practices, calibration standards and service levels.

## SafeContractor

As members of SafeContractor, MWS can demonstrate health and safety competency to new and existing clients who are also clients of SafeContractor. Ongoing observations and an annual audit of the MWS Health & Safety practice is important to ensure safety for our clients and employees.

## To View All Accreditations Click Here















# The Complete Package From One Supplier

MWS manufactures weighing equipment and provides annual calibration, routine service and rapid breakdown response when you need it most.

The MWS service team provides turnkey service and calibration packages for a wide range of weighing equipment, from micro balances through to weighbridges.

MWS works with all types of organisations who rely on services provided to help keep their operations compliant and running efficiently.



# Service Range

**Industrial** Small bench platform scales up to heavy duty floor scales.

Laboratory Ultra micro-balances and analytical balances to portable balances.

**Process Weighing** Calibration of load cells on vessels, silos and tank load cells using various methods.

Vehicle Weighing Calibration and service of axle weighers, portable weigh pads and weighbridges.

**Test Weights** Management of your calibrated test weight sets by the MWS team.

**CaliPro Portal** Online portal for management of your assets with up-to-date documents.



# Industrial Applications

When we asked our industrial customers what mattered to them the most when considering a weighing partner, response times to breakdowns and machine up-time were the top priorities.

The MWS team comprises experienced and professional engineers who understand weighing machinery and the need to fix-first-time.

At MWS, we aim to deliver minimal downtime of your weighing equipment through rapid response to breakdowns and routine preventative maintenance schedules. Detailed service reports provide feedback on the status of clients' equipment and can help identify problematic equipment.

The service team carries out vital calibration work in accordance with the UK Weighing Federation code of practice to ensure clients' equipment is in good condition and meets the necessary weighing performance for the application.





## Laboratory Applications

The number one priority for our laboratory clientele is ensuring their equipment is performing to the maximum accuracy possible through compliance to both ISO 9001 and ISO 17025. We are an established UKAS accredited calibration laboratory, lab number 9617.

We know that errors in your weight measurements can cost time and money. More importantly, any violations of legal requirements could cause damage to health and/or the environment.

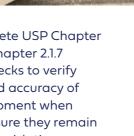
Key to maintaining our clients' laboratory balances within optimal performance ranges is ensuring our calibrated test weights remain within a high degree of their stated accuracy. All of our weights are traceable to the National Physical Laboratory (NPL).

The MWS service team maintains calibration weight drift to within one times their uncertainty of measurement through careful handling, which limits wear and ensures our uncertainty budgets remain healthy. This means our customers can be confident in the certification and documentation provided following site visits.

During a routine service visit, specific performance checks are carried out to assess the accuracy and precision of the instrument being tested. At MWS, we supply As-Found results on all calibration certificates, allowing customers to review equipment performance prior to the service procedure. As part of the standard service, our engineers provide a thorough clean down and functionality test, with any issues documented via the service report.



MWS can complete USP Chapter 41 and Ph.Eur. Chapter 2.1.7 performance checks to verify the precision and accuracy of customers' equipment when necessary to ensure they remain compliant with legislation.



ma

Micro Weighing Solutions



# **Process Weighing Applications**

Calibration and testing of load cells is important for clients utilising weighing in their manufacturing processes. Often, devices are linked to PLCs for level monitoring or controlling batch production using weight.

Smaller vessels and hoppers may be suitable for standard calibrated masses to be placed onto the structure; this provides the best known method of calibration.

However, in many circumstances load cells are used in production areas or tank farms that are hard to access or safely place calibrated masses onto the equipment to provide known readings. In the event where loading with mass is difficult, our engineers will use a hydraulic force rig to carry out pushup and pull down calibrations using reference load cells tested and certificated to UKAS standards.

As part of the MWS service, we will advise clients on the safest and best practices for calibration of load cells on storage silos, mixing tanks, hoppers and vessels.

We are also able to provide support to clients wishing to install or replace load cells and weighing technology on existing equipment.



🔀 Micro Weighing Solutions



# **Test Weights**

From providing new calibrated weights to the annual check and calibration of existing weights, we provide reassurance that your test weights are in good condition and meet the tolerances specified.

The test weight services we offer can be included with your annual contract to lower the amount of paperwork. With MWS as your partner, we will send you reminders and organise the calibrations.

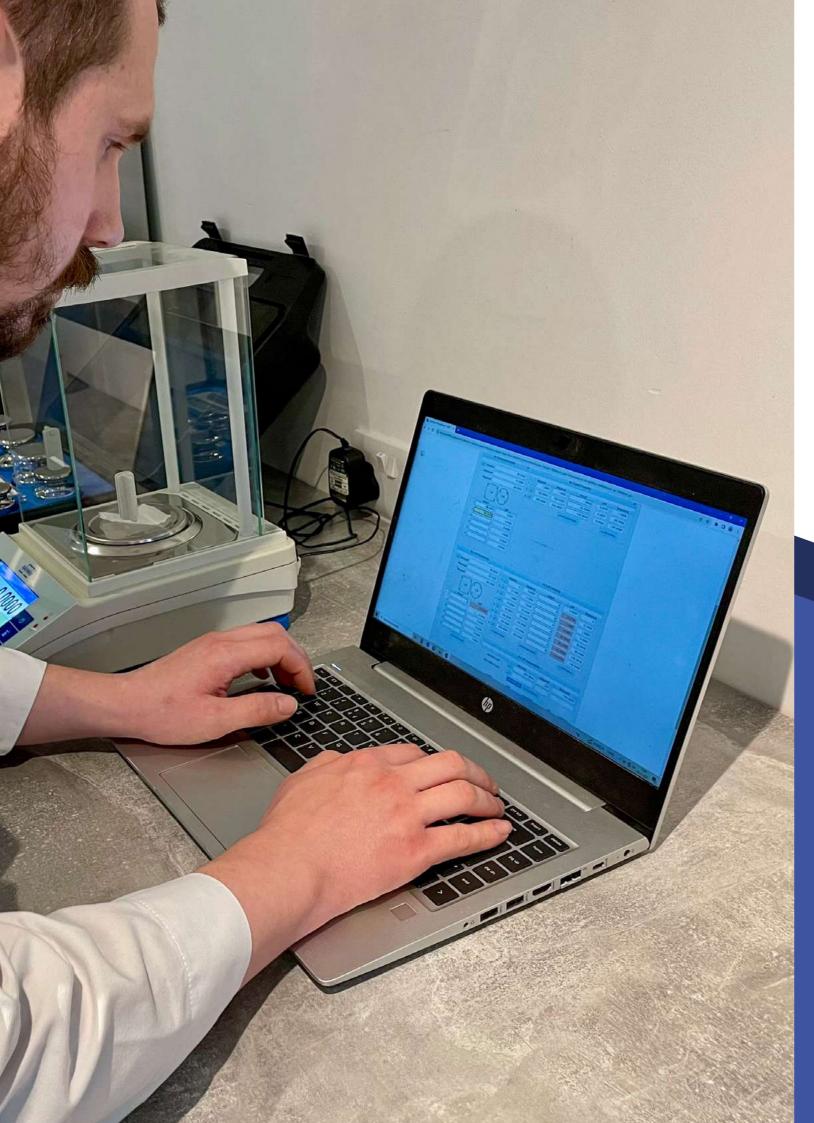
## **Internal Checks**

During routine service and calibration visits of your weighing equipment, we can provide a weight comparison check; this check is carried out using a balance or scale and compared to our traceable calibration weights. These checks are cost efficient, and the weights do not need to leave site. Furthermore, certificates are created and available to download from the Calipro portal within 24 hours. This method is very common for businesses that are using weights for their routine daily scale checks.

## **UKAS Traceability**

If you require a higher level of traceability, we can organise the calibration of your weights using a Mass Laboratory. Certificates generated will be traceable to the National Physics Laboratory and UKAS ISO 17025 accredited.





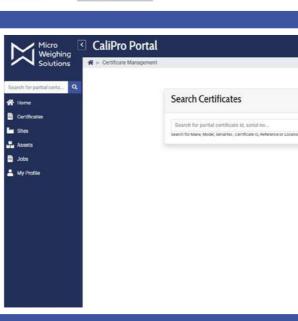
# CaliPro

We have invested in top-of-the-range software to improve the level of documentation and traceability required for fast paced businesses that are frequented by auditors.

Each MWS engineer has the CaliPro application on their laptops that logs and records the scale tests as they move across your site calibrating your weighing equipment. The system stores the data which is uploaded to our secure cloud system at the end of the day.

If the visit was for a standard calibration, your certificates will be available within 12 hours of the engineer's visit. UKAS certificates must be reviewed and signed off by a senior member of the service team.

			Filter by Type			Filter by Rows Containing			
ertificates			[IIA]		•				× ?
Type	Make Model	Serial No	Feference	Ste	Location	Latest Certifi	Dated +		
Weight	Mettler AG204	1113170845	N/A	MWS UKAS Interlaboratory	Gateshead metrology	R010000295	07/Jul/2021	۵	
Weight	Ohaus Scout Pro SPU602	7130101195	N/A	MWS UKAS Interlaboratory	Gateshead metrology	R01U000297	07/Jul/2021	۵	
U Weight	Sartorious CC20	51001024	N/A	MWS UKAS Interlaboratory	Gateshead metrology	R01U000299	07/Jul/2021		
Weight	UWE AGS-6000	AGS-C 2627	N/A	MWS UKAS Interlaboratory	Gateshead metrology	R01U000298	07/Jul/2021		
Weight	Mettler AG285	1119133393	N/A	MWS UKAS Interlaboratory	Gateshead metrology	R01U000831	22/Aug/2023		
Weight	Radwag AS 60/220.X2	892871	DH001	MWS UKAS Interlaboratory	Gateshead Metrology	R01U000830	22/Aug/2023		
vertificates selected	ear: E3 Email Selected Ce	rtificates					Show	ing 6 of f	Results



🔀 Micro Weighing Solutions

٩



Copyright 2024 © All Rights Reserved | <u>www.mws.ltd.uk</u> | <u>sales@mws.ltd.uk</u>

If you are interested in learning more about our service and calibration packages, please get in touch by emailing us at <u>service@mws.ltd.uk</u> or by calling **0845 260 2602**.